



006056

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RBW6305G01431-3G
Job Sheet 184977



10086
Nov 19

Part No: RBW6305G01431-3G

Job Qty: 5 ea

Part Name: Tool, Main Gear Box Oil Pump Lockwasher Removal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G01431-3G Rev. 1 IPP Rev. A 18.09.25 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/19/18	11/19/18	0.00	0.00	Start Up Small Fab-2		MU
110	Small Fab	1 pcs	11/19/18	11/19/18	0.00	1.00	Small Fab-3		MU DAS
120	QC	1 pcs	11/19/18	11/19/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	11/19/18	11/19/18	0.00	0.00	Packaging3-1		MAD 9-89
140	QC21-FG	1 Ea	11/19/18	11/19/18	0.00	0.00	QC21		21

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

21 DEC 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6305G01431-3G-1	Handle	1 Ea (1 ea)	90-Start up Operation	5131124
RBW6305G01431-3G-3	Rod	1 Ea (1 ea)	90-Start up Operation	5130643
RBW6305G01431-3G-5	Slider	1 Ea (1 ea)	90-Start up Operation	5128897
RBW6305G01431-3G-7	Extractor	1 Ea (1 ea)	90-Start up Operation	5129865

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6305G01431-3G-1	1	0	0
	RBW6305G01431-3G-3	1	0	0
	RBW6305G01431-3G-5	1	0	0
	RBW6305G01431-3G-7	1	0	0



Container No: S136161



Part: RBW6305G01431-3G

Job No: 184977

Serial No/Batch: S136161

Revision: 1
Inspector:
Exp Date:
Instructions:

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ations

not be found.

Plex 10/19/18 12:38 PM Dart.lajeunesse.marie

Date: 12/10/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

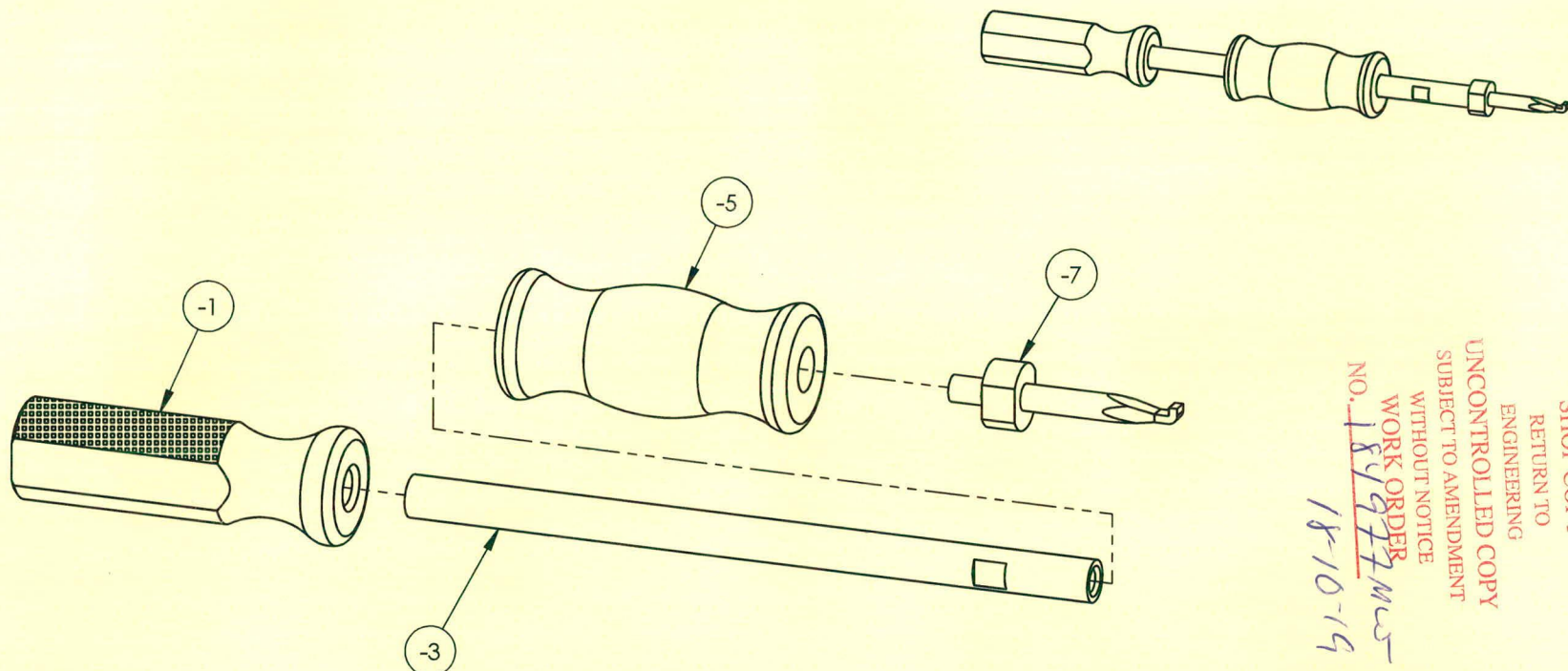
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.			2/24/2015	RJC JAG



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RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184977mcs
18-10-19

NOTES:

1. REF. AGUSTA T/N: 3G6305G01431.
2. PART OF KIT RBW6305G01132-3G.

DART AEROSPACE	
TITLE TOOL, MGB OIL PUMP LOCKWASHER REMOVAL	
DWG NO. RBW6305G01431-3G	REV 1
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>J. Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45°	USED ON MODEL AW139
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 2/28/2014 SHEET 1 OF 5

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HANDLE	1018/1020		2
			-3	1	ROD	1018/1020		3
			-5	1	SLIDER	1018/1020		4
			-7	1	EXTRACTOR	4140 Q&T/4142 Q&T		5

